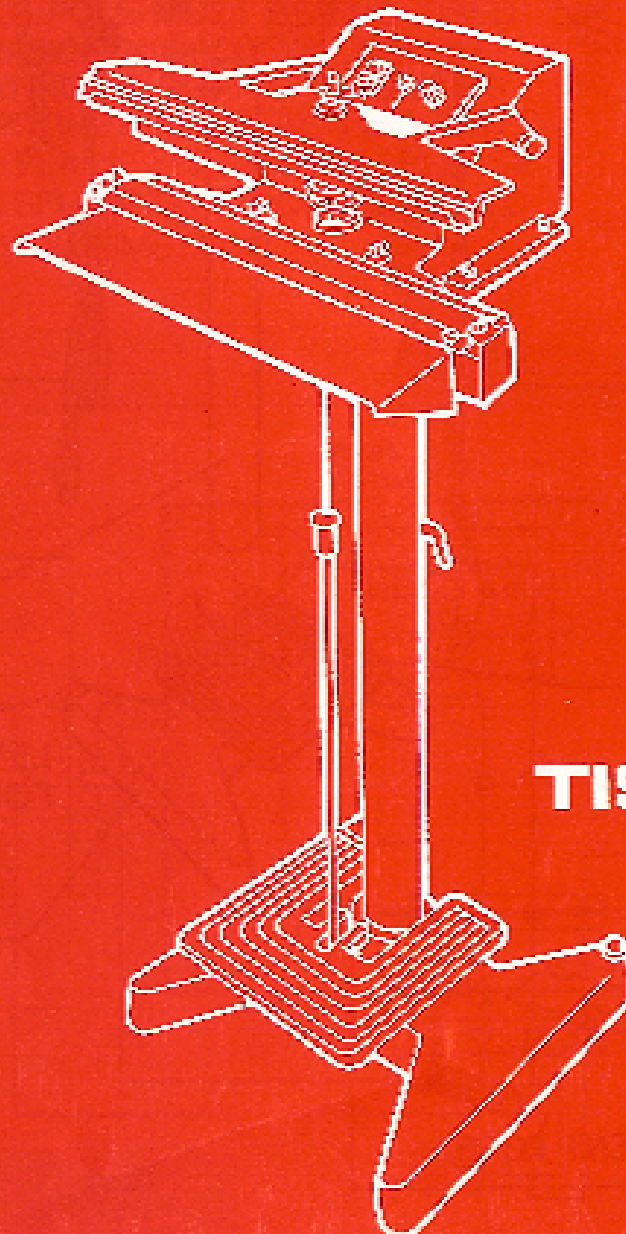


FOOT TYPE-FOR PE/PP BAGS

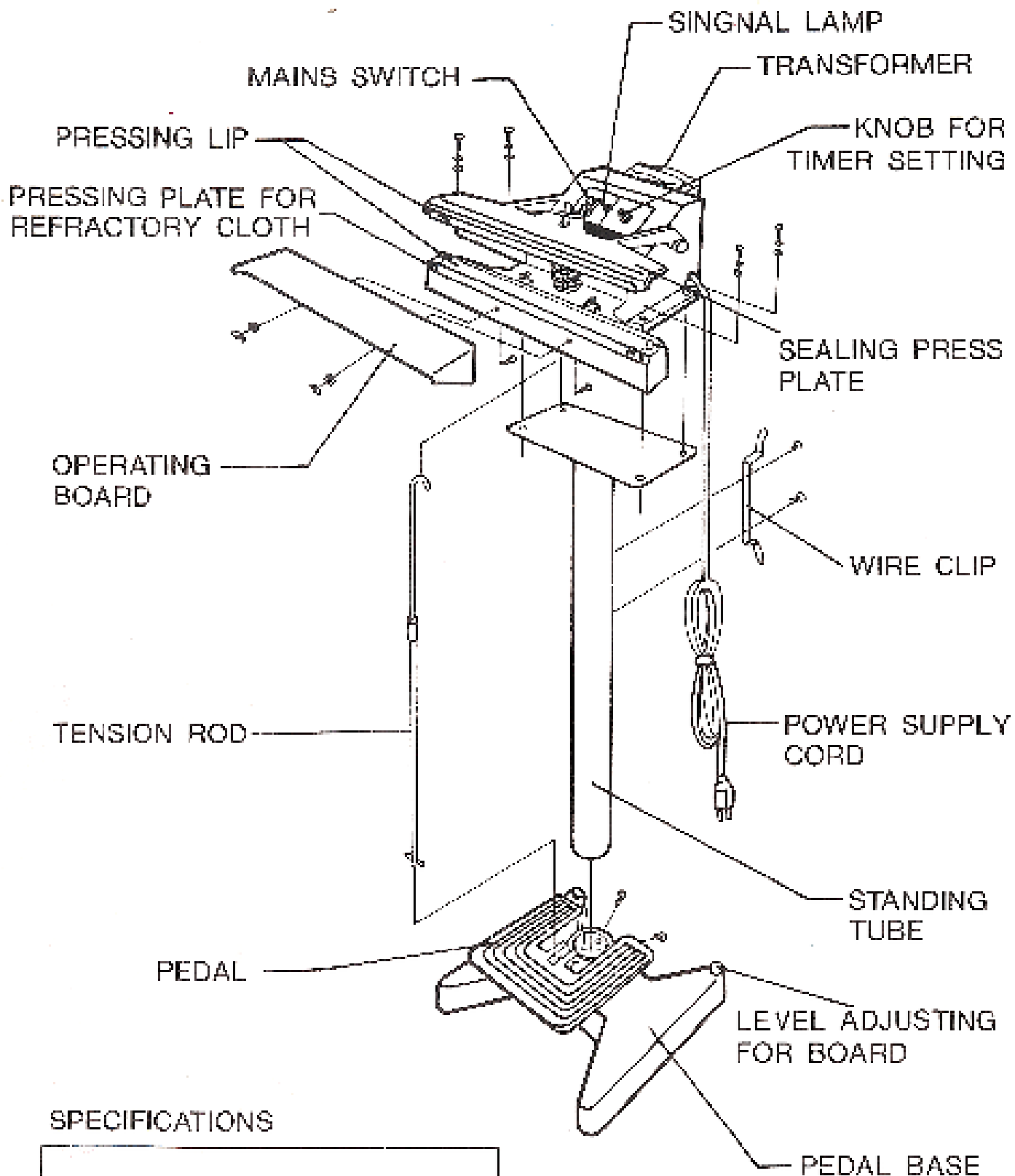
IMPULSE SEALER

TISF-302.452.602.305.455.605
OPERATING INSTRUCTION

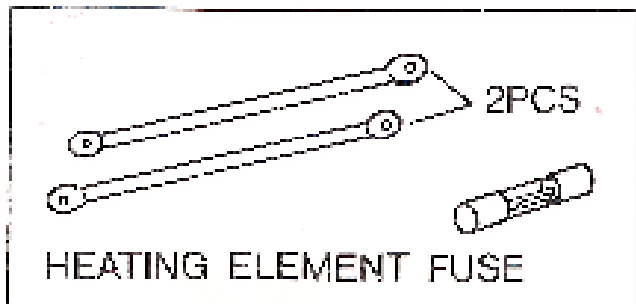
THANK YOU VERY MUCH FOR YOUR PURCHASE OF **TEW** IMPULSE SEALER. THIS PRODUCT WAS DESIGNED FOR CONVENIENCE AND PERFORMANCE. PLEASE READ THE FOLLOWING INFORMATION BEFORE USE.



TISF



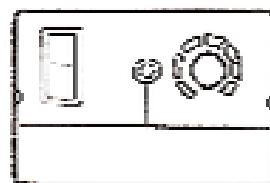
SPECIFICATIONS



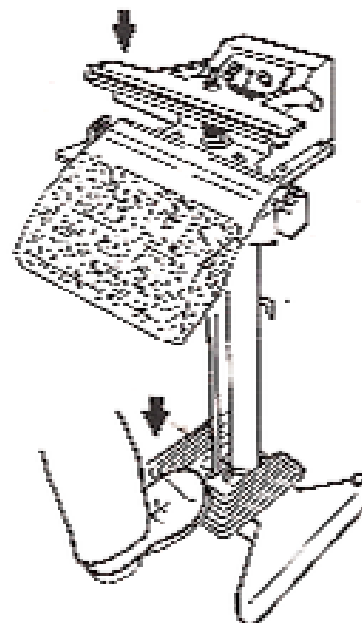
- 1] PLUG THE CABLE INTO AN ELECTRICAL SUPPLY SOCKET



- 2] SET SOURCE MAIN SWITCH TO ON POSITION

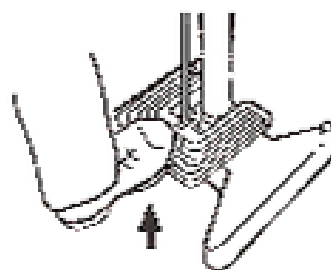


- 3] ADJUST THE TIMER (1-8) FOR MINIMUM SETTING APPROPRIATE TO THICKNESS OF SEAL MATERIAL



- 4] THE SEALING TIME IS INDICATED BY THE SIGNAL LIGHT ON THE TIME PANEL AND THIS AUTOMATICALLY CONTROLS THE HEATING PERIOD WHEN PRESSING THE FOOT PEDAL.

- 5] LEAVE THE PRESSURE PEDAL DEPRESSED MOMENTARILY AFTER THE PILOT LIGHT HAS GONE OUT, NO POWER WILL BE USED OTHER THAN DURING THE SEALING.



3 SPECIFICATIONS:

Model	TISF-302	TISF-452	TISF-602	TISF-305	TISF-455	TISF-605
Impulse Power	400W	600W	800W	700W	1000W	1300W
Max. Seal Length	300mm	450mm	600mm	300mm	450mm	600mm
Seal Width	2mm	2mm	2mm	5mm	5mm	5mm
Max. Seal Thickness	0.6mm	0.6mm	0.6mm	0.8mm	0.8mm	0.8mm
Heat Time	0.2~1.7(sec.)	0.2~1.7(sec.)	0.2~1.7(sec.)	0.2~2.2(sec.)	0.2~2.2(sec.)	0.2~2.2(sec.)
Weight	23kg	28kg	34kg	24kg	29kg	35kg
Dimensions	38×35×90(cm)	54×38×90(cm)	68×40×90(cm)	38×35×90(cm)	54×38×90(cm)	68×40×90(cm)

4 ADDITIONAL INFORMATION

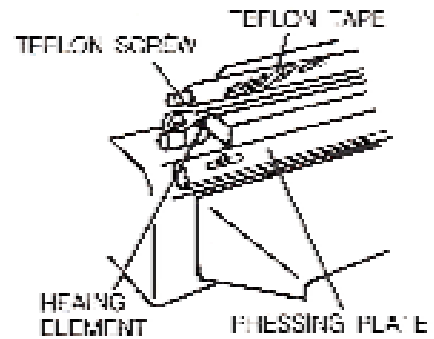
- ALWAYS KEEP THE SEALING PLATFORM CLEAN. PARTICULAR CARE SHOULD BE TAKEN TO REMOVE ANY RESIDUE FROM OVERHEATED PLASTIC FROM THE BARRIER TAPE.
- DO NOT CLEAN THE SEALING PLATFORM WITH ANYTHING WET.
- IF THE BOTTOM BARRIER TAPE, (UNDER THE HEATING ELEMENT) BECOMES WORN, THE HEATING ELEMENT MAY SHORT TO EARTH, AND THIS CAN DAMAGE THE ELEMENT.
- WHEN REPLACING A HEATING ELEMENT ALWAYS CHECK THE CONDITION OF THE BOTTOM BARRIER TAPE
IT IS ALSO IMPORTANT THAT, WHEN REPLACING A HEATING ELEMENT, IF GENUINE SPARES ARE NOT AVAILABLE, ONLY THERMO-ELECTRIC WIRE OF AN IDENTICAL SPECIFICATION (RESISTIVITY)
- AFTER A LONG PERIOD OF USE THE CONDITION OF THE TOP PRESSURE PAD SHOULD BE EXAMINED FOR WEAR. OBVIOUSLY ANY DEFORMATION WILL AFFECT THE QUALITY OF THE WELD AND REPLACEMENT MAY BECOME NECESSARY.

5 METHOD OF REPLACE SUBSIDIARY PARTS

TO REPLACE THE SEAL PARTS DISUSED IN CASE OF HEATER CONSUMED, PLEASE REFER TO FOLLOWINGS:

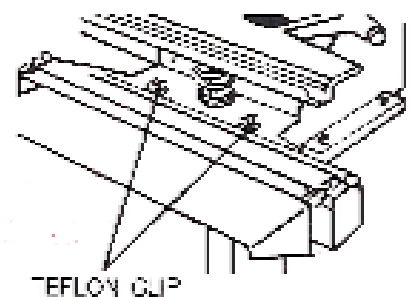
1. BE SURE TO TURN OFF THE POWER BEFORE REPLACING.

- ① RELEASE FIXED TEFLON PRESSING PLATE TEFLON CLIP.
- ② PULL OUT THE TEFLON TAPE, CUT DOWN THE REMAINDER, THEN, FIX PRESSING PLATE AND TAPE.
- ③ FIX TEFLON SCREW, THEN, IT MUST TO BE ROTATED, PULL TIGHTLY THE TEFLON TAPE AND FIX TEFLON CLIP.



2. METHOD OF REPLACE HEATING ELEMENT

- ① RELEASE TEFLON CLIP
- ② HEATER'S POLE MUST BE ENCLOSED TO INNER SIDE IN ORDE TO RELEASE THE HEATING ELEMENT (HEATER'S POLE IS TIGHENED BY AT TWO END.)
- ③ AFTER REPLACE THE HEATER, PLEASE FIX THE TEFLON TAPE ACCORDING TO THE PREVIOUS METHOD.



6 CONNECTION DIAGRAM

